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COMPUTER FILE NAME :
11823516854 S02 R00

INVENTORY NO SIGN AND DATE REF. DRG. NO.

DRG. NO. 1 182 35 1 6854

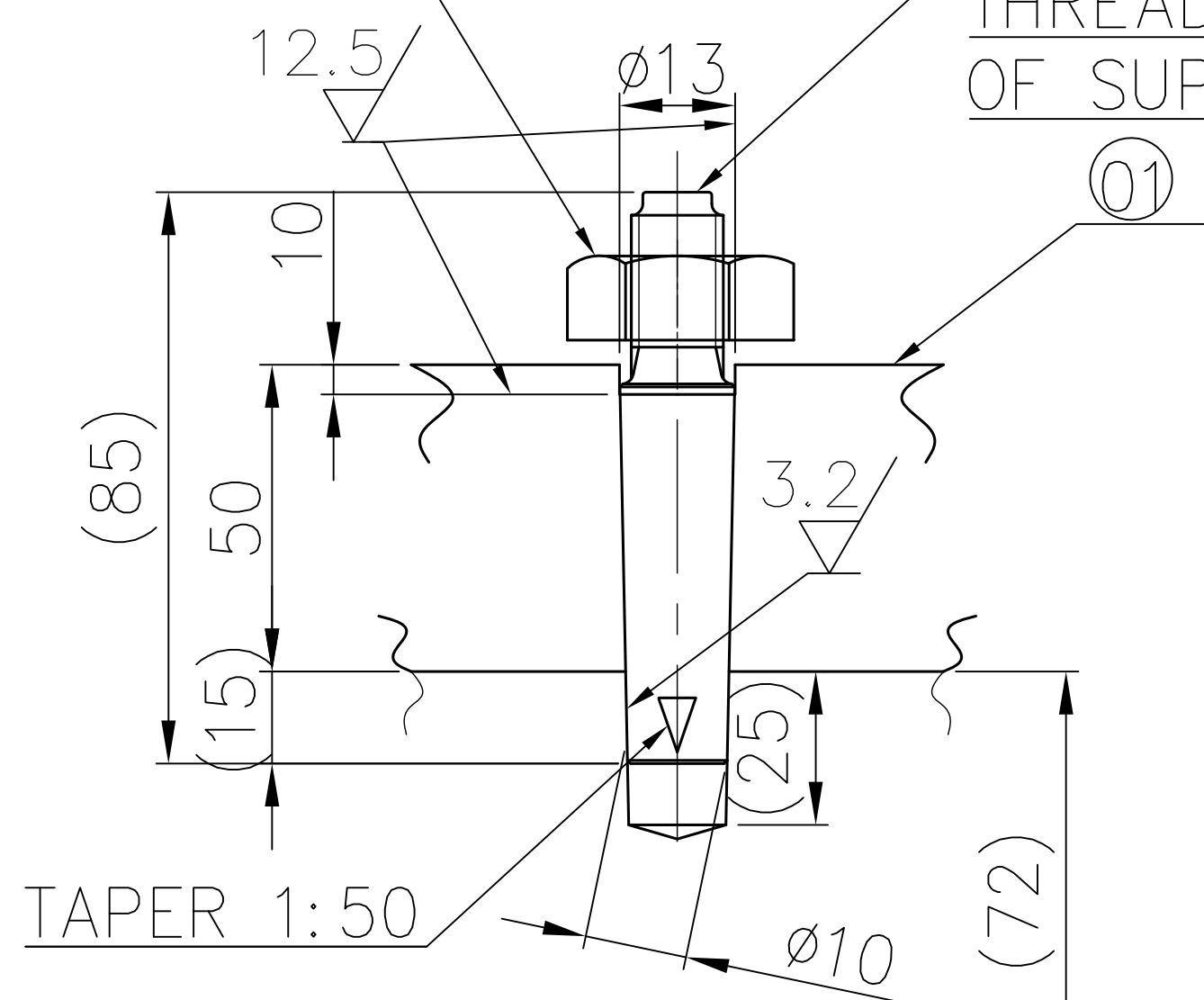
FIRST ANGLE PROJECTION

(ALL DIMENSIONS ARE IN mm)

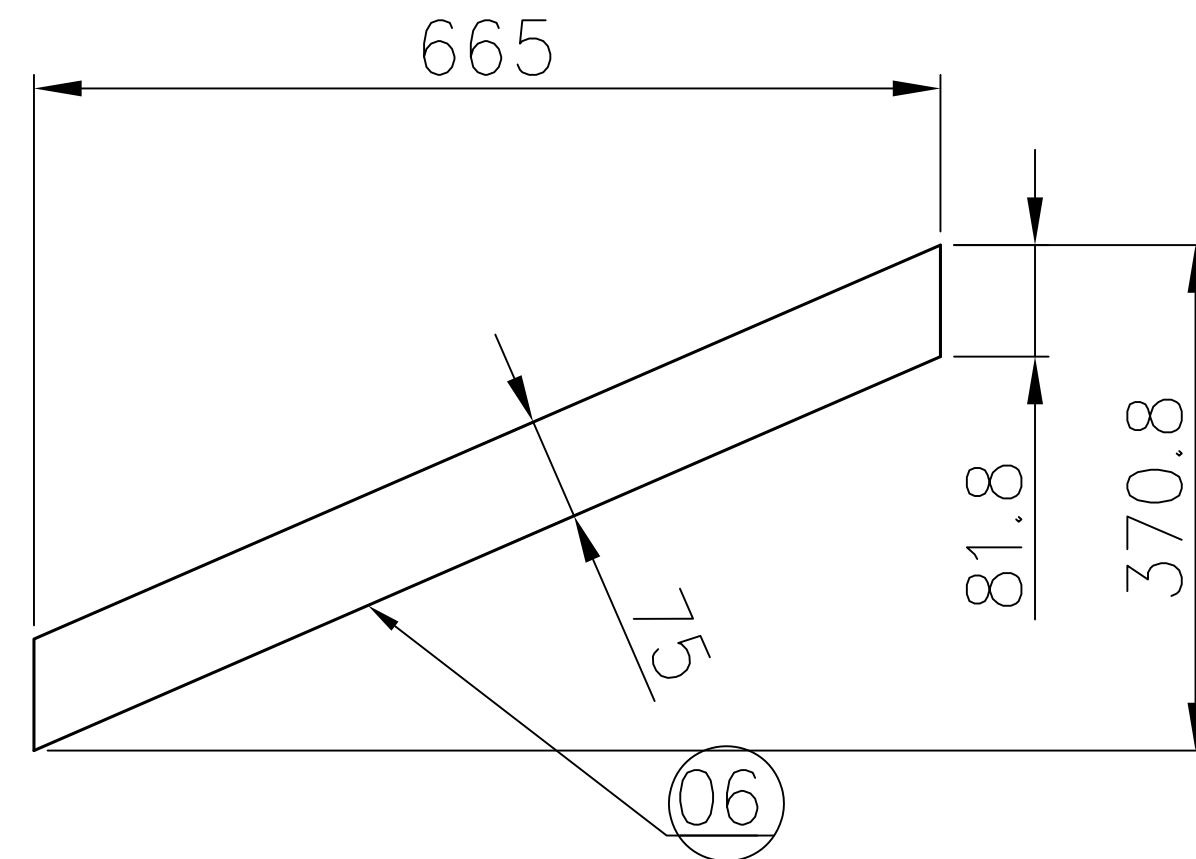
HEX NUT. NOT IN
SCOPE OF SUPPLY.

TAPER PIN WITH
THREAD. NOT IN SCOPE
OF SUPPLY.

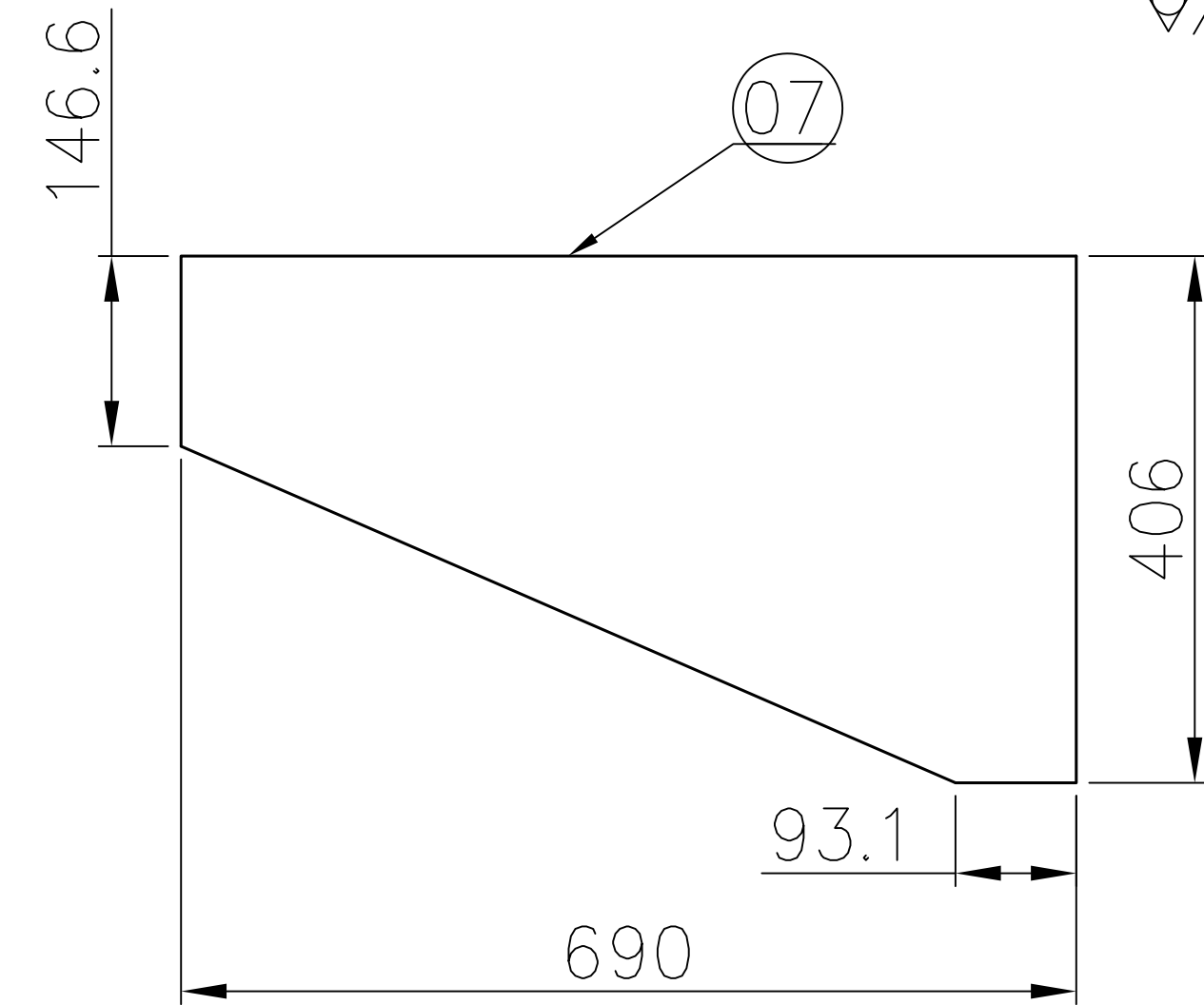
✓/12.5/3.2/



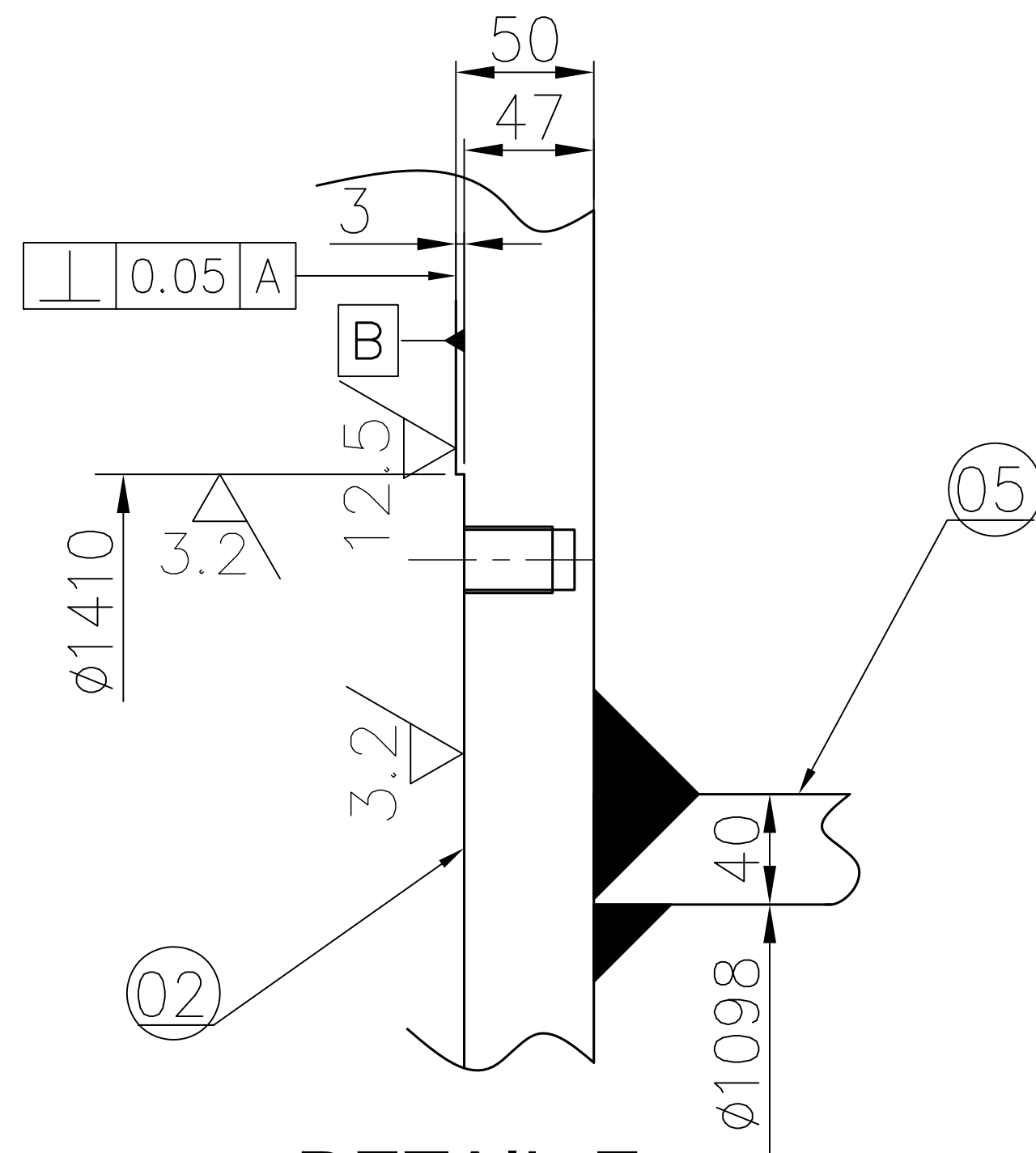
SECTION FF



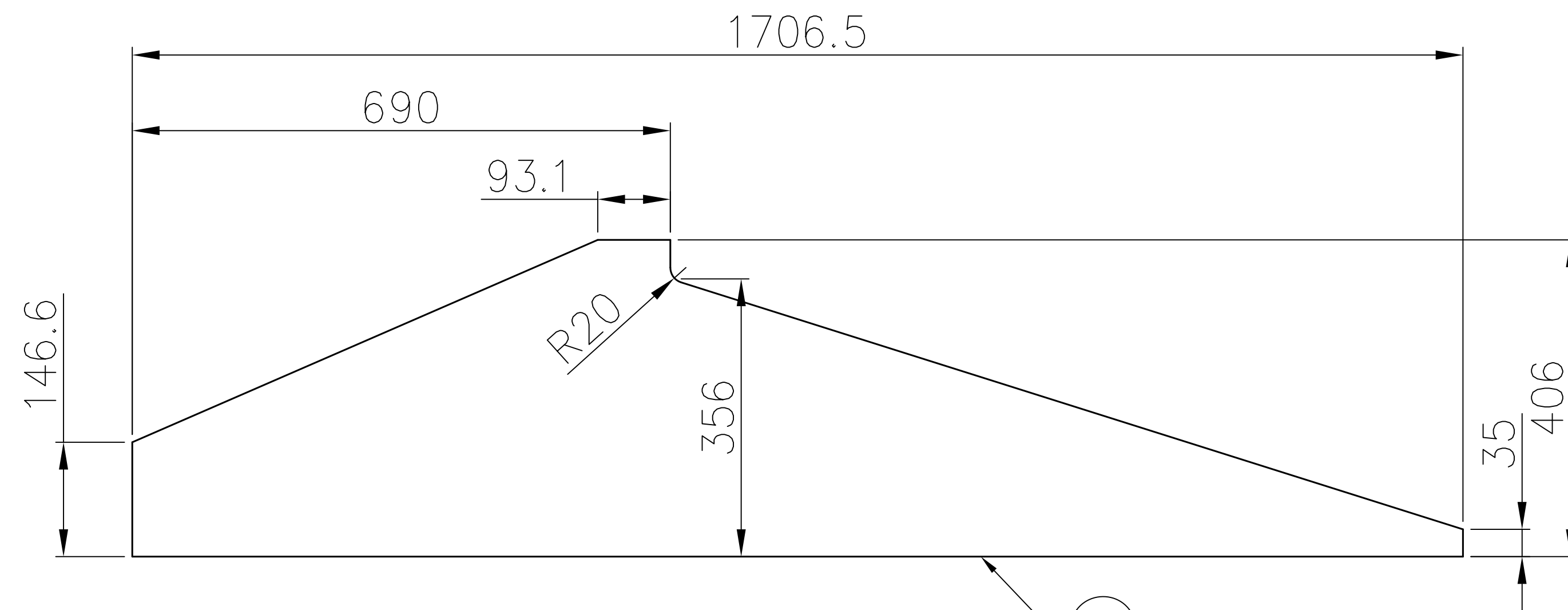
DETAIL-06



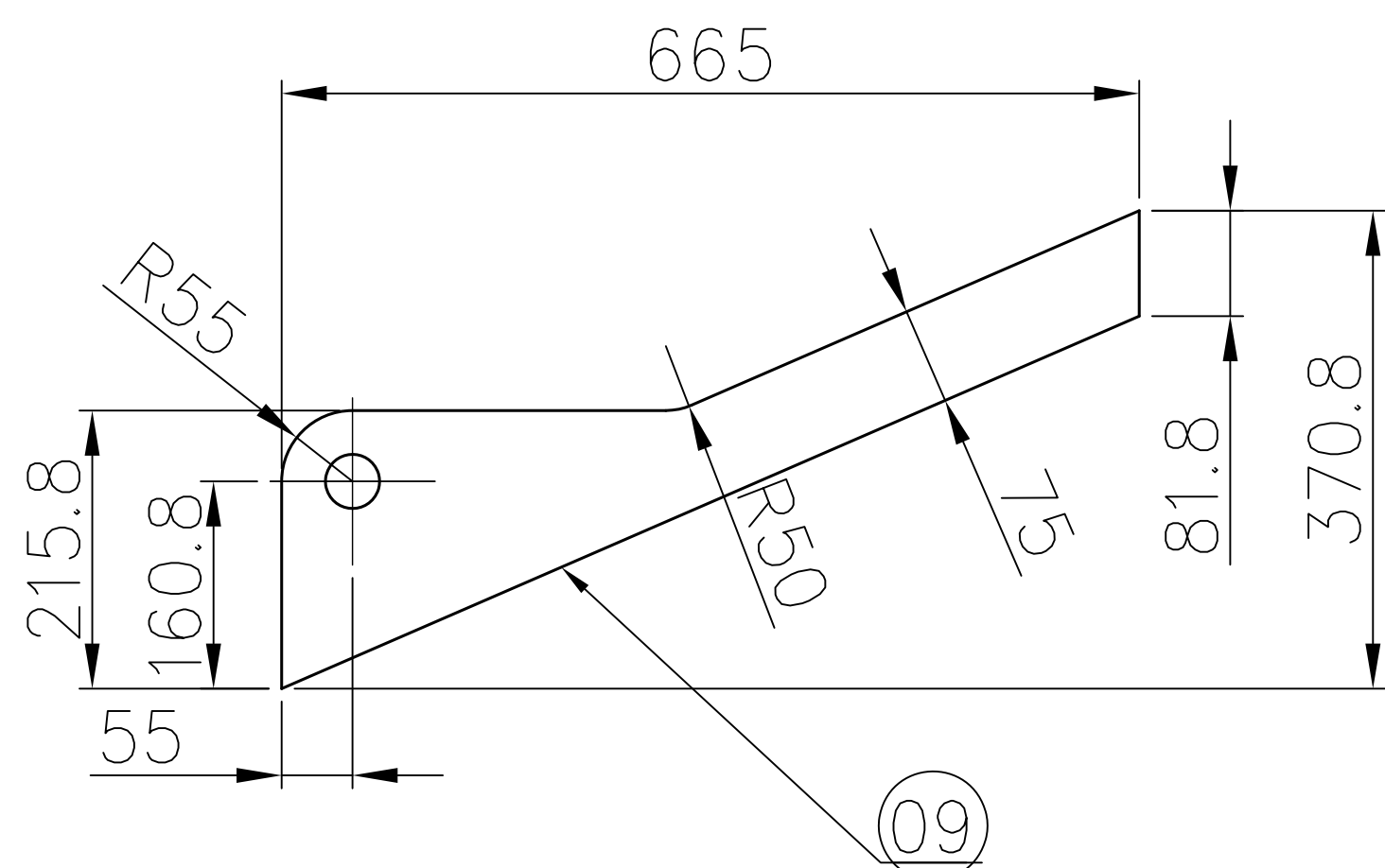
DETAIL-07



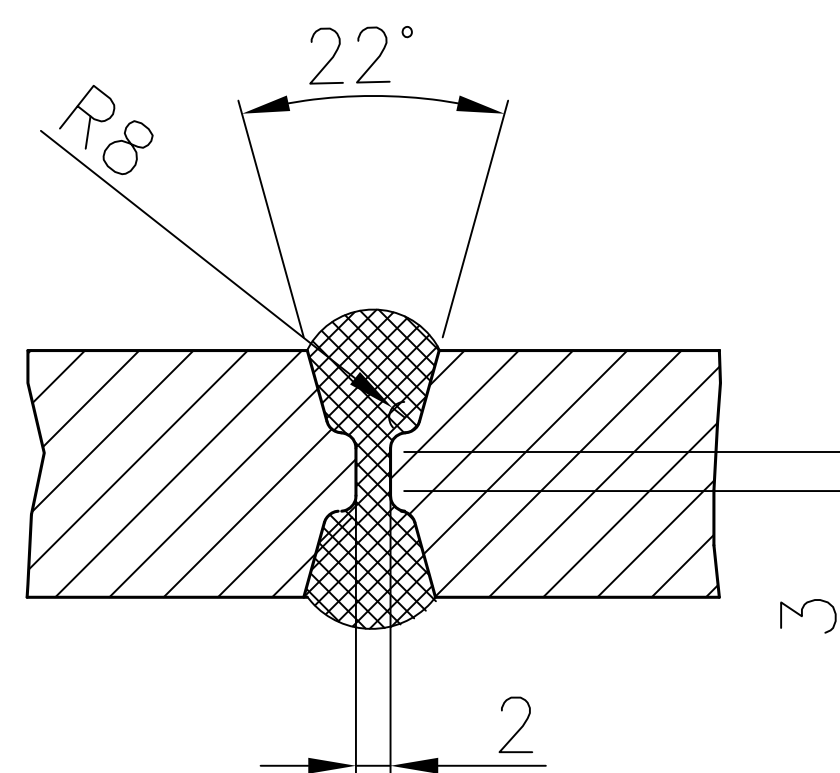
DETAIL-E



DETAIL-08



DETAIL-09



DETAIL-G

ITEM NO.	DESCRIPTION	DRAWING NO.	VAR. NO.	RAW MATERIAL SIZE OR CASTING DRG.NO. OR FORGING DRG.NO.	MATERIAL CODE	NET WT.	GROSS WT.
					FP9715451071	4712	
					ASTM A516 Gr.70	1	
					MATERIAL SPECN.	QUANTITY	

THE FOLLOWING CONDITIONS APPLY EXCEPT OTHERWISE STATED:
1. REF. TO HY0230261 FOR UT TOLERANCES.
2. CHAMFER M/CD SHARP ED 1.2 TO 1.0 AT 45°.
3. INTERNAL M/CD CORNER RADII 1 TO 0.7.
4. THE SURFACE ROUGHNESS WHEREVER NOT SHOWN SHALL BE TAKEN FROM THE SURFACE ROUGHNESS SHOWN OUT SIDE BACK SLASHES GIVEN AT THE TOP MOST RIGHT CORNER OF THE DRG.

TYPE OF PRODUCT OR NAME OF CUSTOMER/PROJECT		MKS V 220C CONCRETE VOLUTE PUMP	
BHARAT HEAVY ELECTRICALS LTD. HYDERABAD		BHARAT HEAVY ELECTRICALS LTD. HYDERABAD	
DEPT. PUMPS	SCALE N.T.S	WEIGHT (KG) 4712	REF. TO ASSY DRG. -NA-
CODE 410			
TITLE THRUST BEARING PEDESTAL: CV-CWP 2/2		DRAWING NO. 1 182 35 1 6854	REV. 00
		SHEET NO. 02	NO OF SHEETS 02